MONORAIL AMS

Integrated Linear Distance Measuring System

A complete package consisting of precision, adjustment and service, with significant design advantages
With the MONORAIL AMS SCHNEEBERGER is providing you with a complete product with unique advantages with respect to

**Precision**
- The expansion coefficient is the same as steel.
- Good thermal coupling with the machine bed.
- Measurement close to the working process.
- Optimum alignment of the material measure as a result of the MONORAIL precision.
- Vibration- and shock-resistant.
- The generation of the material measure takes place on the finished, precise component.

**Installation and adjustment**
- Delivered complete and ready for installation in accordance with the customer’s specification.
- No adjustment of the linear measurement is necessary.
- Additional components and machining are not required.
- Simple and easy installation - and adjustment process because of the integrated system ready for operation.

**Service and maintenance**
- Consistent separation of all parts subject to wear from the guide carriage and the guide rail.
- One measuring head for all MONORAIL sizes.
- The most simple and precise possibility of changing by means of a central fixing screw.
- The system is sealed against dust and liquids.
- Chemically resistant against oils, grease, cooling media and cleaning agents.
- Non-rusting execution of the material measure.
- Protection of the material measure against effects of the environment and handling.
- 100% interchangeable individual components.
- Insensitive against all kinds of contamination with dirt.

**Design and construction**
- Space-saving system, identical space requirements as for the MONORAIL profile rail guideway.
- Several measuring heads on a single measuring ruler.
- Short construction times, because no additional mechanical effort is necessary.
- Short thermal stretches to the machine spindle.

Reduction of the complexity and minimization of the process costs
**Description of the System and of the Function**

**Rail with magnetised material measure**

A groove is machined into the base of the MONORAIL rail (1). After the adhesive fixing (2) and grinding of the magnetisable strip, the production of the material measure follows (3). The exceedingly hard cover protects the magnetisation from subsequent change due to mechanical and magnetic environmental influences (4).

**The measuring head** consists of:

- Housing
- Measuring electronics
- Coupling spring made of titanium
- Longitudinal wipers
- Magneto-resistant sensor in the slider
- Ceramic wipers (Protection against solid particles)
- Transverse wipers (protection against liquids)
- Central fixing screw
- Measuring head cable with plug-type connector.
One measuring head for all sizes

Because the material measure is identically positioned relative to the upper guideway in the case of all MONORAIL sizes, a reading head can be universally utilised.

<table>
<thead>
<tr>
<th>Designation</th>
<th>cable length</th>
<th>interface</th>
</tr>
</thead>
<tbody>
<tr>
<td>SU</td>
<td>3 m</td>
<td>1 Vss</td>
</tr>
<tr>
<td>RU</td>
<td>3 m</td>
<td>1 Vss</td>
</tr>
<tr>
<td>MU</td>
<td>0.3 m</td>
<td>1 Vss</td>
</tr>
</tbody>
</table>

The adapter plate (different for every size) is attached to the MONORAIL guide carriage with steel pins. It carries the 6-point bearing arrangement for the precise installation of the measuring head with the central tension bolt.
The highest reliability, minimum maintenance

The MONORAIL rail and with this the material measure is fixed connected with the machine base body. The overall arrangement exactly follows the temperature course of the thermally inert masses and stabilises the machining process. The exceedingly low wear of the ceramic sliding surfaces in the slider has no influence on the precision. The reliable scanning produced by the small measuring gap is trouble-free due to its principle (the accuracy is not capable of being influenced by materials in the measuring gap). The accuracy is thus given right up to the end of the service life. Maintenance costs and maintenance work do not accrue. The modular design of the system makes possible the replacement of the measuring head without any adjustment being necessary.

Accuracy record

By means of the rail number (on every rail), SCHNEEBERGER makes possible the tracing of the system; as a result of this, the user has an accuracy record at his disposal.

Durable protection against environmental influences

The sealing system, which is redundant in longitudinal direction (wipers made of Viton and ceramic) durably protects the sensing system against oils, greases, cooling media and solid particle residues on the measuring strip.

With practically indestructible ceramic sliding parts, the uniform, tight spacing between the sensor and the covering strip and with this to the material measure is produced.

The slider with the sensor embedded in plastic is pressed against the covering strip with springs.

Reliable scanning and maintenance-free accuracy

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**Free of wear**

The magnetic tape is glued into the bottom of the groove magnetically insulating and attached at its ends by means of spot welds. It is hermetically sealed with a non-wearing covering strip, which protects it from mechanical and chemical influences. The covering strip forms the running surface for the sliders of the measuring head (the same hardness as the running surfaces of the rail). The measuring ruler can be cleaned if so required.
Establishment of the material measure

The measuring strip contains two magnetised tracks. The finely graduated incremental track consists of poles with a width of 200µm, which are alternately arranged in longitudinal direction. The reference track for the determination of the absolute position is provided with distance-coded reference marks.

Magneto-resistive measuring principle

In case of a relative movement between the sensor and the material measure, the change in the field strength in the magneto-resistive sensor material leads to a well measurable change of the electric resistance. As a result of the electric circuit design of the sensor elements as a Wheatstone bridge, the interfering influences due to temperature fluctuations, aging and interfering fields are minimal.
Construction of the sensor

Due to the arrangement of the sickle-shaped sensor elements, two sinus-shaped signals with a 90° phase shift are obtained from the incremental magnetisation. For the enhancement of the accuracy, the signals of 102 individual strips are averaged. Because the structure of the sensor is adapted to the magnetic graduation period, the influence of interfering magnetisations is strongly suppressed. The reference marks are implemented in triplicate for the exact definition of the switching flanks.

Processing of the measuring signals

The incremental sensor signals are conducted into high-performance driver stages through high-grade instrument amplifiers. Therefore stable signals capable of absorbing loads are available at the signal outputs.

The reference signals are digitally further processed and output as square wave signals. Already after passing over two reference marks the absolute position is known.
SME\textsubscript{a} Interpolation electronics

SCHNEEBERGER supplies high-performance interpolation electronics and a large range of connection – and extension cables for the connection of the measuring systems to control systems and metering counters.

All accuracy determining characteristics of the measuring signals (phase, amplitude differences, harmonic wave characteristics, etc.) are anchored in the sensor. Therefore even great positional deviations do not lead to an impairment of the signal quality: "The circuit remains stable." The direct consequences are a simple change of measuring heads without any adjustment needed, enhanced resistance against vibration and shocks as well as a broad tolerance band for the operation of the measuring heads.

**Positional independence of the sensor**

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**Automatic amplitude adjustment "AGC"**

The current amplitude (represented by the periodic signals) is continually determined in the measuring electronics. In case of any deviations, the amplitude is adjusted. Therefore also in exceptional cases (installation error, external error, lifting-off of the slider), a standardised output signal is available.

**Measuring deviations**

As a result of the multitude of sensor strips used for the measurement, the user has a practically ideal measuring signal at his disposal. The accuracy of this technology has continually increased over the past years. SCHNEEBERGER is further increasing the precision of the overall system, this in order to be in a position to master the technical requirements in the future too.

**Resolution**

The resolution limit of the system is situated at 0,05 µm.

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Electrical interface

Output signal: Sinus-shaped signals displaced by 90° 0.8 - 1.2 Vss (120 Ω)
Reference signal: Square wave signal 1 Vss
Electric power supply: + 5 V ± 5 %, max 60 mA
System characteristics

<table>
<thead>
<tr>
<th>Material measure</th>
<th>Hard magnetic periodic N-S division</th>
</tr>
</thead>
<tbody>
<tr>
<td>Signal period</td>
<td>200 µm</td>
</tr>
<tr>
<td>Reference marks</td>
<td>every 50mm, distance-coded, customer-specific</td>
</tr>
<tr>
<td>Max. length</td>
<td>6000 mm</td>
</tr>
</tbody>
</table>

Accuracy

<table>
<thead>
<tr>
<th>Accuracy class</th>
<th>+/- 5 µm/1000 mm / +/- 2 µm/40 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Periodic deviation</td>
<td>+/- 0.7 µm</td>
</tr>
<tr>
<td>Resolution</td>
<td>0.0625 - 4 µm in connection with SMEa</td>
</tr>
<tr>
<td>Reproducibility</td>
<td>+/- 0.0625</td>
</tr>
<tr>
<td>Hysteresis</td>
<td>typically 0.25 µm</td>
</tr>
</tbody>
</table>

Movement

| Max. speed               | 3 m/s                              |
| Max. acceleration        | 90 g                               |

Environment

| Protection class         | IP 67                              |
| Operating temperature    | 0°-70° C                           |
| Storage temperature      | -20°-70° C                         |
| Vibration / shock        | 30 g                               |

Interfaces

| analogue                 | Voltage interface 1 Vss, 11 µAss   |
| digital                  | Square wave signals with error signal |
| Power supply             | 5 V +/- 0.25 V                     |
| Voltage current demand   | 40 mA per reading head             |

Dimensions MONORAIL

<table>
<thead>
<tr>
<th>MIR</th>
<th>L7 MR/AMRC</th>
<th>L7 MR/MID</th>
<th>L8</th>
<th>D</th>
<th>L9 MR/AMRC</th>
<th>L9 MR/MID</th>
</tr>
</thead>
<tbody>
<tr>
<td>25</td>
<td>57</td>
<td>79.4</td>
<td>12</td>
<td>7</td>
<td>171.5</td>
<td>193.9</td>
</tr>
<tr>
<td>35</td>
<td>76</td>
<td>103</td>
<td>16.5</td>
<td>7</td>
<td>199.5</td>
<td>226</td>
</tr>
<tr>
<td>45</td>
<td>99.5</td>
<td>134.5</td>
<td>19</td>
<td>7</td>
<td>228</td>
<td>263</td>
</tr>
<tr>
<td>55</td>
<td>129.5</td>
<td>161.5</td>
<td>22</td>
<td>7</td>
<td>254</td>
<td>296</td>
</tr>
<tr>
<td>65</td>
<td>-</td>
<td>201</td>
<td>25</td>
<td>7</td>
<td>-</td>
<td>314.5</td>
</tr>
</tbody>
</table>

Stop side

Measuring length ML = L3 - L9
Rail length L3

L9 and L7 refer to Monorail catalogue

Option distance-coding

Position of the first reference mark in case of distance-coded systems. Further reference marks at distances of 50, 2/40, 50, 4/40, 6/50, 6/40/.../...

Option reference marks 50 mm spacing

Position of the first reference marks. Further reference marks at distances of 50 mm.

Customer-specific reference marks on request
**AMSA-30 Ordering information**

<table>
<thead>
<tr>
<th>Number</th>
<th>Type</th>
<th>Size</th>
<th>Length</th>
<th>Reference</th>
<th>Cable Interface</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>AMSA-30 - 25 - 948 - S - SU</td>
<td>25, 35, 45, 55, 65</td>
<td>in mm (magnetised length)</td>
<td>S Reference points every 50 mm</td>
<td>SU 0,3 m cable with mounting base (12-pole)</td>
</tr>
</tbody>
</table>

**Spare parts / Reading heads**

- **SMA-30-MU**
  - 580 101 836 Scanning unit SMA-30-MU 0,3 m cable
- **SMA-30-SU**
  - 580 101 837 Scanning unit SMA-30-SU 3 m cable
- **SMA-30-RU**
  - 580 101 836 Scanning unit SMA-30-RU 3 m Kabel AG
- **NRP-DST**
  - 580 101 854 Replacement parts set of seals AMSA-30

**Pin assignment AMSA 30, view onto the pin side**

- AMSA 30 with Mounting base (MU)
  - 1 -Ue2
  - 2 Sensor +5 V
  - 3 Ue0
  - 4 -Ue0
  - AMSA 30 with Round plug-in connector and internal thread (SU)
    - 5 Ue1
    - 6 -Ue1
    - 7
    - 8 +Ue2
    - 9
  - AMSA 30 with Round plug-in connector and external thread (RU)
    - 10 0 V (GND)
    - 11 Sensor 0 V
    - 12 +5 V (Vcc)
    - Housing outside screen

**Execution mounting base with flange socket**
Roller guideway with outstanding characteristics

- Many years of experience in the application of roller guideways.
- High rigidity for a great static – and dynamic load-bearing capacity.
- High running quietness for better processing performances of the work-pieces.
- Optimum sealing of the guide carriages against external influences.
- Many and diverse possibilities for the distribution of the lubricant in the system.
- Innovative solutions for covering the bores:
  Plugs or covering strip MAC.
As a result of the combination of the high-precision MONORAIL system with the specially applied measuring principle, you achieve qualities, which enable compact installation. These qualities do not have to be achieved by installation and adjustment, because SCHNEEBERGER supplies these qualities as immanent to the system.

As a result, you save process costs in the design and construction, manufacture and maintenance of your products. You have at your disposal a high degree of safety with respect to the system function. SCHNEEBERGER with this makes possible a reduction of the complexity. The system is modularly utilisable, because it is based upon on the MONORAIL technology.

The accuracy is produced mechanically independently by the measuring principle. Therefore you have the possibility of changing the individual components without any adjustment. For you this signifies a minimisation of the process costs during the installation and in maintenance, e.g., a reduction of the machine down times.

The measuring principle utilised and the modular design of the system provides you with the possibility of participating in the continuous development of the measuring system and of continually maintaining the value in use.

As technology leader of the linear technology sector, SCHNEEBERGER is predestined to be in a position over and above solely linear distance measuring of supplying unique integrated solutions of linear distance measurement. Strategic system thinking at SCHNEEBERGER leads to products with a high efficiency for the user.
The W.Schneeberger AG company was founded in 1923 with its main operating base in Switzerland. Today there are five subsidiary companies dotted around the globe. The production sites are in Switzerland and in Germany. Using a global network of sales companies and exclusive distribution outlets, SCHNEEBERGER supplies more than 4000 customers in all the major industrial nations.

More than 50 years ago, SCHNEEBERGER laid the foundation for today’s global linear technology with its linear guideways. The range of products constructed on a modular basis provides solutions for the widest possible series of applications: linear guideways, roller gear tables, MONORAIL and MINIRAIL profiled track guideways, MONORAIL AMS mechatronics guideways, positioning systems. SCHNEEBERGER assigns great importance to customer support – especially in the project management and planning phases. Detailed calculations and analyses allow solutions to be found for every application.

SCHNEEBERGER is fully committed to the further development of its products and range of goods and to improving its manufacturing infrastructure and logistics, so as to be able to meet the most demanding requirements in the future with economical and reliable products.